



Parts Committee

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Points to Cover

- Repair Inefficiency
- Parts Replacement Inefficiency
- Components of an effective parts process
- Effects of Replacing Strategy
 - ◆ Repair VS Replace profitability
 - ◆ Replace Strategy Support Data
- Balanced severity/parts ratio



Repair Inefficiency

- Labor capacity is constrained:
 - ◆ Fewer technicians available
 - ◆ Lower skilled techs
- Job for job, replacing is faster on body labor—time equals money!
- Replacing is more efficient with materials (no/minimal priming)
- Parts focus leads to efficiency as measured through gross profit per hour worked



Parts Replacement Inefficiency

- Parts that create more labor (Used)
- When estimating processes are not properly organized
- Parts that don't fit without modification
- Time needed to get parts
- Replacements that are invasive to the vehicle structure (potential for inadequate repairs)
- Replacements leading to additional labor operations/delays (R&I glass, additional refinish operations, etc.)
- Lack of effective/efficient parts procedures



Effective Parts Processes

- ◆ Estimating / Blueprinting Processes
- ◆ Written Parts Policies
- ◆ Parts Ordering Procedure
- ◆ Parts Status Verification
- ◆ Parts Receiving Process
- ◆ Invoicing / Costing Process
- ◆ Delivery of Parts to Vehicle/Technician Bay
- ◆ Parts Return Process
- ◆ Credit Memo Tracking
- ◆ Backorder Parts Follow-up
- ◆ Stock Parts / Alternative Parts Processes



Effects of Replacing Strategy

As parts sales increase ...

- Shops become more profitable
- Material profitability increases
- Labor GP \$ increase
- Overhead expense per parts \$ declines
- GP\$ per hour worked increases



Repair VS Replace Profitability

- Conventional thought is that “repairing” yields a higher gross profit percentage.
- Job for job, repairing can retain more profit (\$ and %)

Not true when considering time as a factor in the equation

TIME = PEOPLE!!!

Replacing Strategy = Shop Profitability Improves

Time is the key factor to consider

REPAIR CASE

| | 40 | | Sale | Profit | GP % |
|----------------|---------|----|---------------|------------------|------------|
| Body Labor | 5 Hrs | \$ | 150.00 | \$ 82.50 | 55% |
| Paint Labor | 1.5 Hrs | \$ | 45.00 | \$ 27.00 | 60% |
| Parts | 0 | \$ | - | \$ - | 25% |
| Body Material | | \$ | - | \$ - | 30% |
| Paint Material | | \$ | 22.50 | \$ 6.75 | 30% |
| Totals | | \$ | 217.50 | \$ 116.25 | 53% |

GP % = 53%
GP \$ = \$ 116.25

GP\$ / Hour = \$ 17.88

REPLACE CASE

| | Unit | | Sale | Profit | GP % |
|----------------|---------|------|---------------|------------------|------------|
| Body Labor | 2.5 Hrs | \$ | 75.00 | \$ 41.25 | 55% |
| Paint Labor | 1.5 Hrs | \$ | 45.00 | \$ 27.00 | 60% |
| Parts | \$ 225 | \$\$ | 225.00 | \$ 56.25 | 25% |
| Body Material | | \$ | - | \$ - | 30% |
| Paint Material | | \$ | 22.50 | \$ 6.75 | 30% |
| Totals | | \$ | 367.50 | \$ 131.25 | 36% |

GP % = 36%
GP \$ = \$ 131.25

GP\$ / Hour = \$ 32.81

Note:

Total Labor: (Identical Task efficiency **not** considered in Paint shop)

Only If we achieve an **Additional** labor efficiency of : **183%**

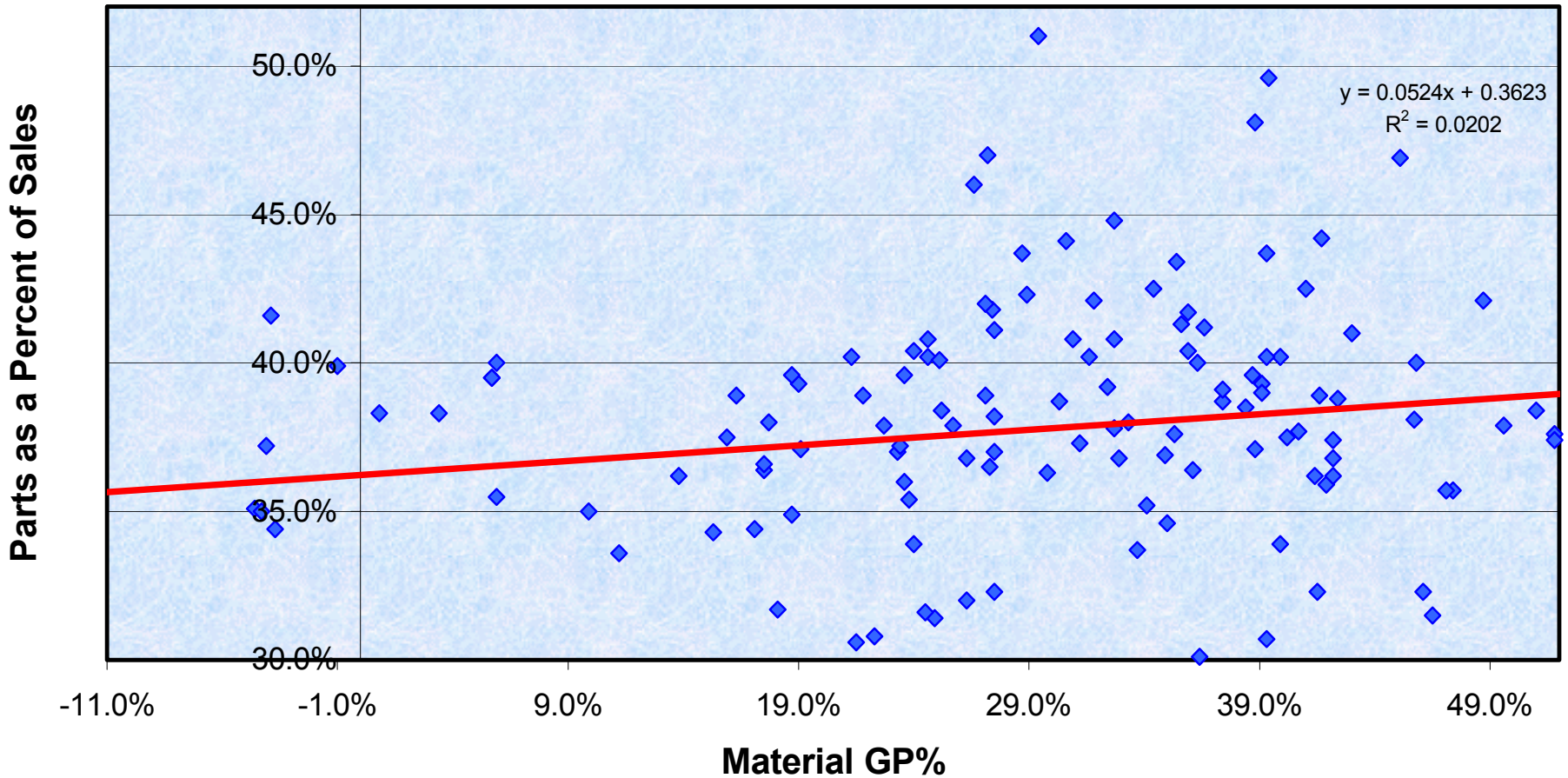
is it better from a GP\$/ Hour in this case to repair verses replace.

Repair Case must be **283%** when replace case is **100%**

Replacing Strategy = Material Profit Improves



Material GP% TO Parts % of Sales

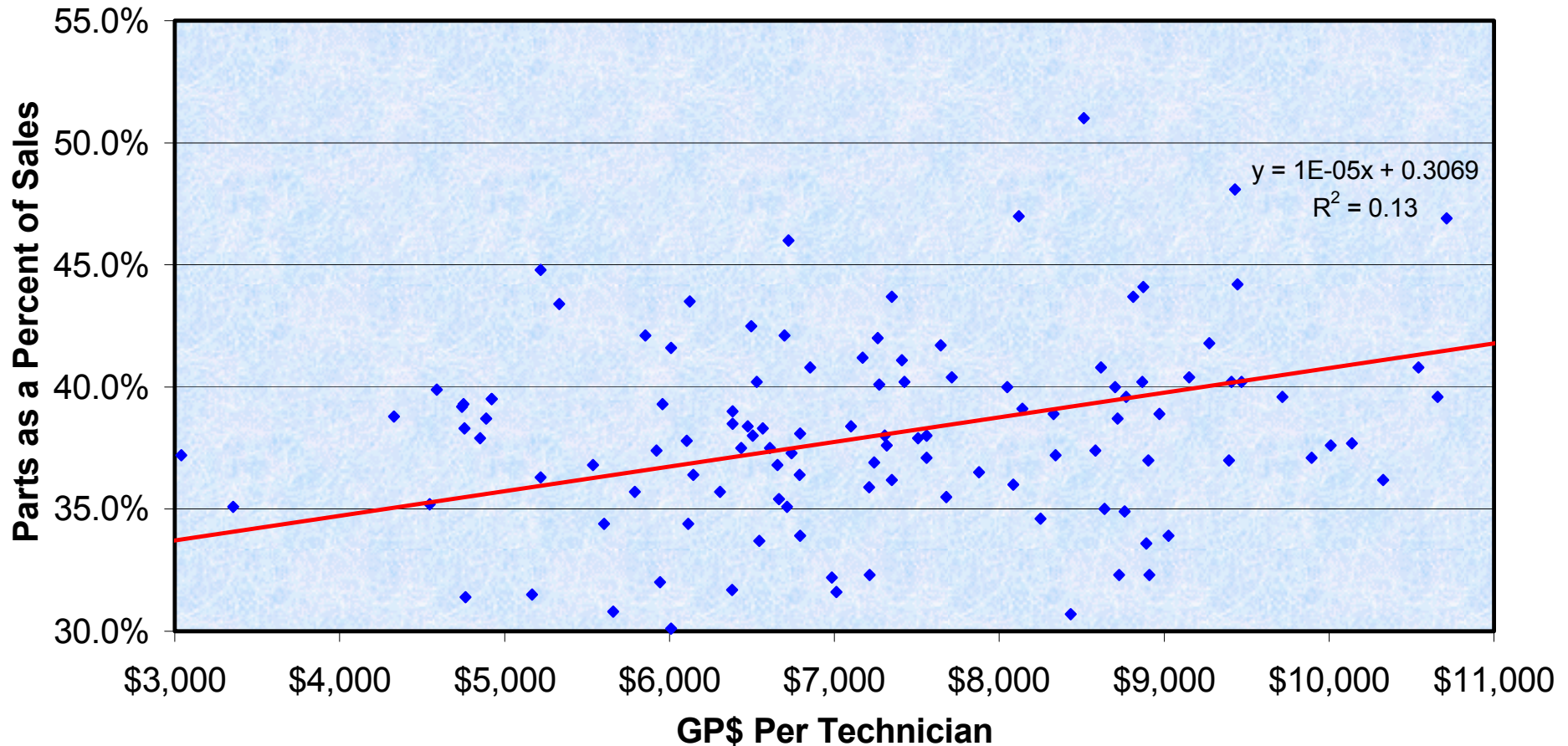


Replacing Strategy = Labor Profit \$ Improves



GP\$ / Tech TO Parts % of Sales

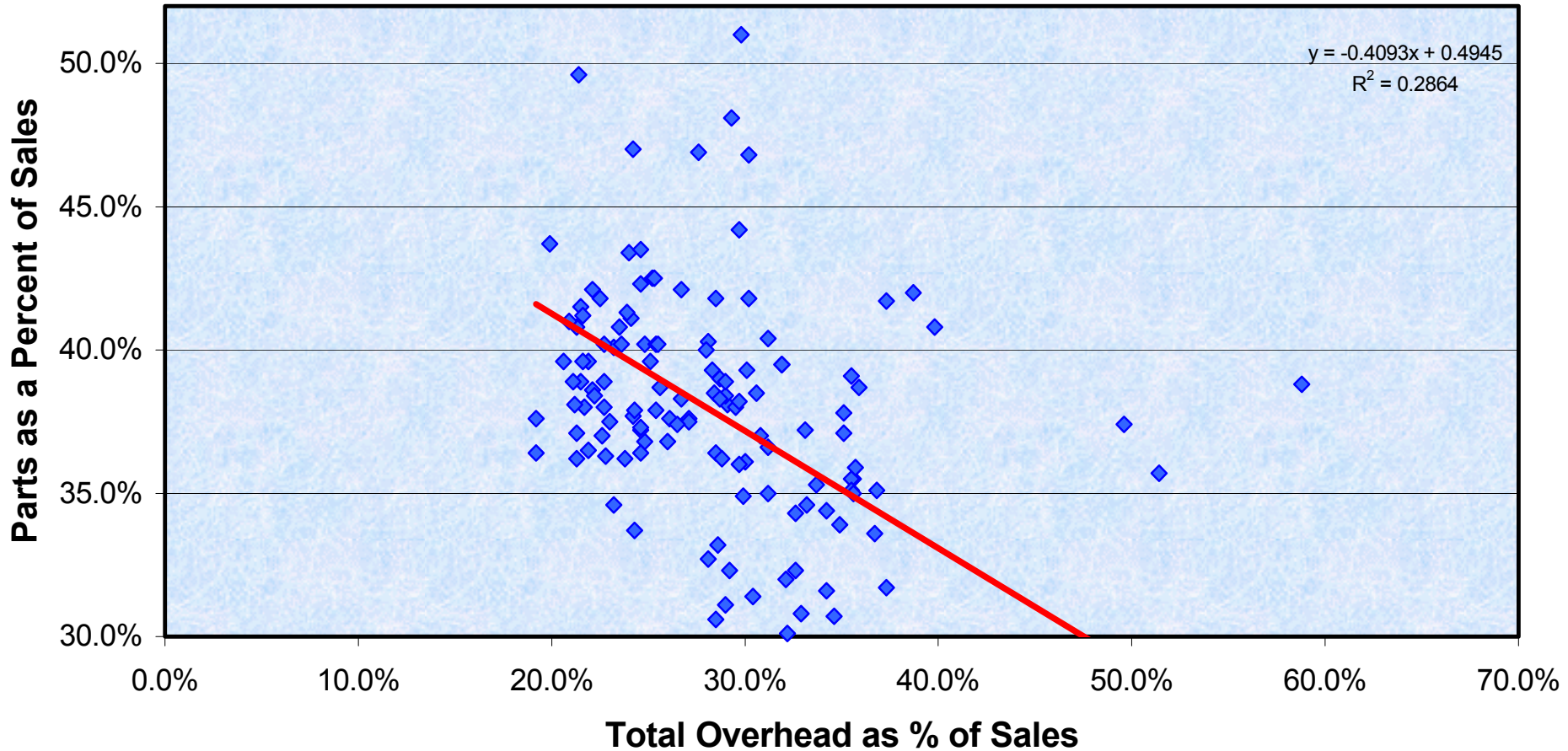
Aug 2002- Aug 2005



Replacing Strategy = Overhead exp per parts \$ declines



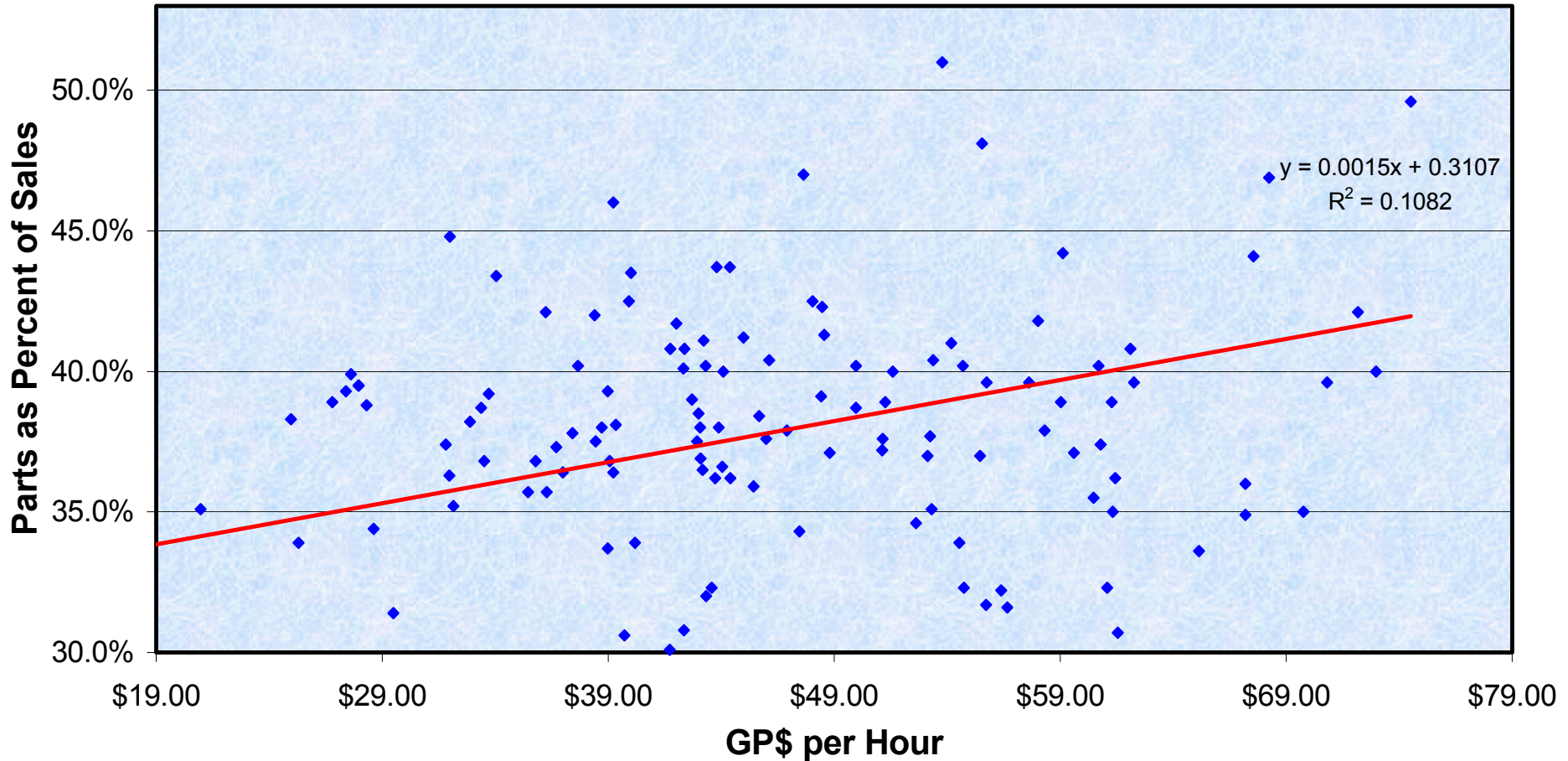
Total OH TO Parts % of Sales



Replacing Strategy = GP\$ per hour worked improves



GP\$ / HR TO Parts % of Sales





Balanced Severity

- As parts as a % of sales increases repairs may be faster, but severity also increases
- Must manage both sides of equation (repairing & replacing)
- Current ideal ratio is 1:1 (\$1 parts:\$1 labor)
- Must be coupled with solid parts procurement processes
- Keep in mind advancements in technology and a future impact on parts mix



*Thank you for the
opportunity to present!*

Questions?

